

**SANDELL'S PRESTO-SEAL 25 MIL**

**Product Description:**

Sandell's Presto-Seal 25mil is a flexible self-adhering rubberized asphalt sheet membrane with a reflective aluminum surface and a removable treated release film on the adhesive side. It is used sealing windows and door openings.

**Advantages:**

- ❖ Flexible SBS modified asphalt and aluminum surfacing provides excellent protection from moisture or air penetration.
  - ❖ Treated release film for easier installation and handling.
  - ❖ High temperature resistance up to 250°F.
- membrane into place. For DensGlass and DensGlass Gold sheathing and OSB, all air and vapor barrier applications are to be done vertically with membrane no longer than 6 feet. Material must be broomed in using a stiff, hand-held broom. In all DensGlass, DensGlass Gold, and OSB applications staples are to be applied 18" on center to the individual pieces of membrane around the entire perimeter of the piece.

**Limitations:**

- ❖ Membrane or primer should not be applied to damp, frosty or contaminated surfaces.  
Tough aluminum surface resists UV degradation up to 180 days, however Sandell recommends covering this material as soon as possible for ultimate product performance as severe weather to exposed product may affect performance.
- ❖ Membrane should not come into contact with products containing coal-tar pitch.
- ❖ Membrane should be applied when air, substrate and membrane temperatures are above 40° F.
- ❖ Not designed for use in ponding areas.

**Preparation:**

All surfaces must be dry and clean. Dirt, dust and any other foreign matter must be removed. Sandell's Presto-Seal 25mil should be applied when air, substrate, and membrane temperatures are above 40 degrees F. Acceptable surfaces include cast-in-place concrete, pre-cast concrete, concrete masonry blocks, exterior gypsum sheathing, plywood, OSB, DensGlass®, DensGlass Gold®, felt-faced and foillaced polyisocyanurate foam insulation, wood or metal surfaces. Concrete must be allowed to cure for a minimum of 7 days prior to application of Sandell's Presto-Seal 25mil.

- ❖ Adheres to cast-in-place concrete, pre-cast concrete, concrete masonry block, exterior gypsum sheathing, plywood, OSB, DensGlass, DensGlass Gold, felt-faced and foil-faced polyisocyanurate foam insulation, wood or metal surfaces.

**Application:**

Unroll Sandell's Presto-Seal 25mil and cut to the desired length. Begin by removing approximately 12 inches of the release film and center the membrane over the area to be covered. Firmly press or roll the membrane against the substrate and continue pulling the release film off while smoothing the

**Priming**

Priming is generally not required for wood, exterior gypsum sheathing or felt-faced and foil-faced polyisocyanurate insulation provided they are smooth, clean, and dry. In any case where adhesion is found to be marginal and in all cases for concrete, masonry, OSB, DensGlass, and DensGlass Gold, prime at designated coveragerates. For DensGlass and DensGlass Gold the following priming instructions must be followed. Priming Instructions for applications over

**DensGlass and Dens-Glass Gold:**

With a roller, apply primer to the DensGlass Gold at the rate of one gallon per 250-300 square feet. Allow the primer to dry a maximum of 5 to 10 minutes, based on temperature. Higher temperatures will require shorter dry time. It is critical that you not allow the primer to dry longer than 10 minutes before the application of the membrane. With this substrate, it is not possible to do long stretches of priming before application.

**Available:**

4", 6", 9", & 12" (Custom sizes available)

**TECHNICAL ASSISTANCE:**

Call Sandell directly for technical assistance or product questions:

- New York: 800.283.3888
- Alabama: 877.726-3355
- Wisconsin: 800.323-3565



[www.sandellmfg.com](http://www.sandellmfg.com)

PRODUCT DATA*			
Surfacing	Aluminum		
Asphalt Modifier	SBS		
Product Thickness	25 mil		
Rolls Per Pallet	30		
Roll Width	Roll Size	Coverage per Ctn.	Rolls per ctn.
4"	4" x 100'	300 sq. ft.	9
6"	6" x 100'	300 sq. ft.	6
9"	9" x 100'	300 sq. ft.	4
12"	12" x 100'	300 sq. ft.	3
18"	18" x 100'	300 sq. ft.	2
Ind Wrap	4" 4" x 75'	225 sq. ft.	9
Ind Wrap	6" 6" x 75'	225 sq. ft.	6
Ind Wrap	9" 9" x 75'	225 sq. ft.	4

\*All values stated as nominal at time of manufacture.

TYPICAL PHYSICAL PROPERTIES		
Property	Test Method	Typical Value
Elongation at Modified Failure**	ASTM D 412	200%
Tensile Strength	ASTM D 882	10 lbf
Elongation at Maximum Tensile	ASTM D 882	10%
Low Temperature Flexibility	ASTM D 1970 (modified)	1 -25°F
Peel Strength	ASTM D 903	60 lb/ft. width
Lap Adhesion	ASTM D 1876	5.5 lbf/in. width
Puncture Resistance	ASTM E 154	38 lbf
Accelerated Weathering	ASTM D 4798,	Cycle A 100 Cycles, Pass
Permeance	ASTM E 96 (BW) .	05 perms (max)

\*\*% of elongation to ultimate failure of rubberized asphalt.  
 1 Testing done using procedures in ASTM D 1970 with adhesive side away from the mandrel.

Amendments / Notes:


Sandell Employee:

Date: